

Work Order ID 74176-1

Monday, September 26, 2011 3:18:43 PM

Page 1

Item ID: K10111

Revision ID:

Item Name: Saddle Skidtube 206

Start Date: 9/26/2011 Start Qty: 5.00

Required Date: 10/19/2011 Req'd Qty: 5.00

Reference:

Approvals: Process Plan

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

K10111

B

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP K10111

0.00

0.00

CHG 002

Sulco/06

for MLI 11-9-28

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

11/9/27 sf (S)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

Sulco/06

(+0)



Accept



Setup Start

Stop



Cust Item ID:

Customer:



SPUT

Ship Out 20

Drawn 11/1/13

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Item ID: K10111

Revision ID:

Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011 Start Qty: 5.00

Required Date: 10/19/2011 Req'd Qty: 5.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP k10111

Location:

PPP rev: E

0.00

0.00

PP 7438

11/10/06

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

11/10/06
MF
11-10-06

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Work Order ID: 74176

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP: F 01.11.08 Revised Step 5 and Added Inspection Level
21 SM
11.09.23 PER REV.B DD VERF:EC
IPP REV:G

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A



Bolt

Purchased

No

110

Each

2,295.000

8

40



Location

Loc Qty

Loc Code

ST354

295

116191

195

118706

100

st510

2000

119042

2000

AN4-6A



Bolt

Purchased

No

110

Each

6,216.000

12

60



Location

Loc Qty

Loc Code

ST356

1200

117872

200

118422

300

118628

400

118838

300

ST358

16

117514

16

ST516

5000

119017

5000

40

11/25/11

50

10

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Work Order ID: 74176

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

AN4CSA

Purchased

No

110

Each

583.0000

1



BOLT

Location

Loc Qty

Loc Code

FP-B

94

112243

94

ST345

389

112243

389

ST356

100

119017

100

AN5-7A

Purchased

No

110

Each

3,197.000

8



Bolt

Location

Loc Qty

Loc Code

ST337

197

117313

14

117441

132

118422

1

118706

50

ST516

3000

119017

3000

AN6-44A

Purchased

No

110

Each

643.0000

2



Bolt

Location

Loc Qty

Loc Code

ST344

43

110372

43

st510

600

119036

600

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Work Order ID: 74176

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D206-651-041



206A/B GHW

Manufactured No

110 Each 19.0000



5

Location

Loc Qty

Loc Code

FG120

19

46160

19

110 Each 96.0000



80 (28x) B73392

D2652



Bushing

Manufactured No

Location

Loc Qty

Loc Code

FG

44

31985

44

ST

52

53741

0

72120

52

110 Each 7.0000



10

D2661-1



Saddle, LH Fwd Afr Out 206

Manufactured No

Location

Loc Qty

Loc Code

ST435

7

64559

7

110 Each 2.0000



10 B64560

D2662-1



Saddle, LH In 206

Manufactured No

Location

Loc Qty

Loc Code

ST435

2

7373

2

B73392 B64560 B73392 B64557 (2) 11/9/29

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Parent Item: K10111

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Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D2712

Manufactured No

110 Each

1.461.000 10 50

Set Screw

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST021	1411	
71160	111	50
72231	300	
73837	1000	

D2884

Manufactured No

110 Each

264.0000 2 10

Saddle Spacer

Location

Loc Qty

Loc Code

FG	10	
29453	10	
ST025	254	
52302	22	10
73306	24	
73823	208	

D2885

Manufactured No

110 Each

50.0000 2 10

Saddle Spacer

Location

Loc Qty

Loc Code

FG	10	
29199	10	
ST025	40	
52303	40	10

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Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D3413-1

Manufactured No

110 Each 59.0000



Ring



5

Location

Loc Qty

Loc Code

ST420

19

66387

1

70773

18

ST467

40

72137

20

73298

20

110 Each 8,431.000

MS21042L3

Purchased No



Nut



40

11/9/2011

5

Location

Loc Qty

Loc Code

ST300

2431

117441

16

117601

260

117885

155

118451

1000

118927

1000

ST516

6000

119017

6000

40

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Work Order ID: 74176

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

110

Each

9,993.000

12



60

Nut

Location

Loc Qty

Loc Code

ST300

3993

117441

51

117601

637

117885

305

118451

2000

118927

1000

ST516

6000

119017

6000

110

Each

944.0000

2



10

MS21042L6

Purchased

No

Nut

Location

Loc Qty

Loc Code

ST300

944

117677

200

118384

46

118927

98

118968

600

110

Each

490.0000

1



5

NAS1149C0463R

Purchased

No

Washer

Location

Loc Qty

Loc Code

FP-B

1

115358

1

ST297

489

117735

489

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Work Order ID: 74176

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0363J

Purchased

No

110

Each

4.404.000

8

40



Washer



Handwritten signature

Location

Loc Qty

Loc Code

ST298

4404

117601

274

~~118077~~

1130

118612

1000

118968

2000

Handwritten: 40

NAS1149D0463J

Purchased

No

110

Each

3.305.000

24

120



Washer



Handwritten: 11/9/28 50

Location

Loc Qty

Loc Code

ST297

200

118853

200

ST298

2105

116025

16

116805

0

117291

1

117460

2

117591

108

118179

43

118384

1031

118612

904

ST302

1000

119042

1000

Handwritten: 120

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Work Order ID: 74176

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0563J

Purchased

No

110

Each

4,577.000

8



Washer



40

Location

Loc Qty

Loc Code

ST298

4577

118206

3577

118614

1000

110

Each

944.0000

4

20

NAS1149D0663J

Purchased

No



Washer



10/12/2011

(51)

Location

Loc Qty

Loc Code

ST298

944

115996

5

117977

439

118614

500

20

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4.0 PARTS LIST

4.1 206A/B LOW GEAR SKIDTUBES

ITEM	QTY -111	QTY -112	QTY -141	QTY -147	PART NUMBER	DESCRIPTION
	X				D206-642-111	SKIDTUBE INSTALLATION, LH
		X			D206-642-112	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-141	SKIDTUBE
				X	D206-642-147	WEARSHOE KIT (REPLACES -143)
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D2650-1	SKIDTUBE ASSEMBLY
2A			16		D2651-1	* PLUG ⁽¹⁾
2B			16		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12			AN4-6A	BOLT
17	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A			4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A			1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1	D3535-11	WEARSHOE (REPLACES D2656-11)
22B			1	1	D3536-11	GASKET
23A			1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B			1	1	D3536-21	GASKET
24A			1	1	D3535-31	WEARSHOE (REPLACES D2656-31)
24B			1	1	D3536-31	GASKET
26A			42	42	MS27039C1-08	SCREW
26B			42	42	NAS1149C0332R	WASHER (OR AN960C10L)
26C			42		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1			AN4C5A	BOLT
35	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1			D3413-1	RING (REPLACES D2655)
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-1 ASSEMBLY ABOVE⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: 0

Date: 11.06.15

4.2 206A/B LOW GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -113	QTY -114	QTY -151	QTY -149	PART NUMBER	DESCRIPTION
	X				D206-642-113	SKIDTUBE INSTALLATION, LH
		X			D206-642-114	SKIDTUBE INSTALLATION, RH
	1	1	X		D206-642-151	SKIDTUBE
				X	D206-642-149	RUN-ON LANDING WEARPLATE KIT
	1	1			D206-651-041	* 206 GHW ADAPTER ⁽²⁾
1			1		D3804-041	SKIDTUBE ASSEMBLY
2A			6		D2651-1	* PLUG ⁽¹⁾
2B			6		D2651-3	* O-RING ⁽¹⁾
3			1		D2646	* AFT CAP ⁽¹⁾
4			2		MS27039-1-08	* SCREW ⁽¹⁾
5			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1				D2661-1	SADDLE, FWD OUT, LH
6		1			D2661-2	SADDLE, FWD OUT, RH
7	1				D2662-1	SADDLE, FWD IN, LH
7		1			D2662-2	SADDLE, FWD IN, RH
8	1				D2661-1	SADDLE, AFT OUT, LH
8		1			D2661-2	SADDLE, AFT OUT, RH
9	1				D2662-1	SADDLE, AFT IN, LH
9		1			D2662-2	SADDLE, AFT IN, RH
10	8	8			AN3-41A	BOLT
11	16	16			D2652	BUSHING
12A	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4			AN5-7A	BOLT
14	4	4			AN5-7A	BOLT
15	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12			AN4-6A	BOLT
17	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12			MS21042-4	NUT (OR MS21042L4)
20A			1	1	D3805-041	FWD WEARPLATE ASSY
21A			1	1	D3807-1	* GASKET ⁽³⁾
22A			1	1	D3805-045	AFT WEARPLATE ASSY
23A			1	1	D3807-5	* GASKET ⁽⁴⁾
26A			7	7	AN3-36A	BOLT
26B			7	7	NAS1149D0363J	WASHER (OR AN960JD10)
26C			7	7	MS21042-3	NUT (OR MS21042L3)
26D			14	14	D3873-1	BUSHING
27				2	D2649	SPACER
28	2	2			AN6-44A	BOLT
29A	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1			AN4C5A	BOLT
35	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1			D3413-1	RING
37	10	10			D2712	SET SCREW
38	2	2			D2884	SPACER
39	2	2			D2885	SPACER

- NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
⁽³⁾ DENOTES THAT PART IS INCLUDED WITH D3805-041 ASSEMBLY ABOVE
⁽⁴⁾ DENOTES THAT PART IS INCLUDED WITH D3805-045 ASSEMBLY ABOVE

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